. Fac	ility Drainage
1.	Drainage from diked storage areas is controlled as follows (include operating
	description of valves, pumps, ejectors, etc. (Note: Flapper-type valves should
	not be used): It is anticipated that drainage from diked storage areas will be
	controlled by pumping accumulated material into containers, and disposing of
	such material by best engineering practices or by applicable regulations. Upon
	installation of secondary containment systems for the diesel fuel and trans-
•	
	former oil mentioned on page 2B, this portion of the SPCC plan will be modified
-	accordingly.
2.	Drainage from undiked areas is controlled as follows (include description of
	ponds, lagoons, or catchment basins and methods of retaining and returning oil
	to facility): At this time, drainage from undiked areas is not controlled.
	All other drainage from the facility is natural drainage from areas where little,
	if any, spill potential exists.
3.	The procedure for supervising the drainage of rain water from secondary contain-
٠.	ment into a storm drain or an open watercourse is as follows (include description
	of (a) inspection for pollutants, and (b) method of valving security). (A record
	of inspection and drainage events is to be maintained on a form similar to
	or inspection and drainage events is to be maintained on a form similar to
	Attachment #3): Diked areas will be visually inspected and accumulated water
	from precipitation drained off as required. Released water will percolate into
	adjacent underlying soils or will enter the plant storm water drainage system.
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merato	or Anaconda Aluminum Division

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[Response to statements should be: YES, NO, or NA (Not Applicable).]

	Storage Tanks Describe tank design, materials of construction, fail-safe engineering features, and if needed, corrosion protection: See the following prints in the Engineering Department: ERD 48 and C-690 (underground gasoline and diesel tanks); ERD 242 (above ground diesel); ERD 838 (transformer oil
	storage).
2.	Describe secondary containment design, construction materials, and volume: See pages 2a. 2b. 2c.
3.	Describe tank inspection methods, procedures, and record keeping: Transformer oil storage tanks are visually inspected on a weekly basis.
4.	Internal heating coil leakage is controlled by one or more of the following control factors: (a) Monitoring the steam return or exhaust lines for oil. NA Describe monitoring procedure:
	(b) Passing the steam return or exhaust lines through a settling tank, skimmer or other separation system. (c) Installing external heating systems.
5.	Disposal facilities for plant effluents discharged into navigable waters are observed frequently for indication of possible upsets which may cause an oil spill event.
	Describe method and frequency of observations:
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[Response to statements should be: YES, NO, or NA (Not Applicable).]

	lity Transfer Operations, Pumping, and In-plant Process Corrosion protection for buried pipelines: (a) Pipelines are wrapped and coated to reduce corrosion. (b) Cathodic protection is provided for pipelines if determined necessary by electrolytic testing. (c) When a pipeline section is exposed, it is examined and corrective action taken as necessary.	NO NA NA
	Pipeline terminal connections are capped or blank-flanged and marked if the pipeline is not in service or on standby service for extended periods.	- NA
	Describe criteria for determining when to cap or blank-flange:	
	Pipe supports are designed to minimize abrasion and corrosion and allow for expansion and contraction. Describe pipe support design:	NA
	Describe procedures for regularly examining all above-ground valves and lines (including flange joints, valve glands and bodies, catch pans, pi supports, locking of valves, and metal surfaces): Periodic visual inspe	peline
5.	Describe procedures for warning vehicles entering the facility to avoid aging above-ground piping: NA	dam-
dame of	facility Columbia Falls Reduction Plant	
perator		CONTRACTOR OF THE PARTY OF THE

[Response to statements should be: YES, NO, or NA (Not Applicable).]

	•	r & Tank Truck Loading/Unloading Rack	
	nk car and tan mplete 1 throu	k truck loading/unloading occurs at the facility, (If YES gh 5 below.)	YES
1.		ading procedures meet the minimum requirements and of the Department of Transportation.	N/A
2.	The unloadin	g area has a quick drainage system.	NO
3.	Compartment Describe con See page 2E The only ur	ent system will hold the maximum capacity of any single of a tank truck loaded/unloaded in the plant. tainment system design, construction materials, and volumes for discussion on containment systems. Iloading at the facility is by bulk distributors who unloaded diesel fuel from tank trucks to the storage tanks.	
4.	<pre>provided in disconnect o</pre>	ed warning light, a physical barrier system, or warning soloading/unloading areas to prevent vehicular departure best transfer lines. Shods, procedures, and/or equipment used to prevent premate marture.	fore <u>NO</u>
,			
5.	Drains and o	utlets on tank trucks and tank cars are checked for leakaging/unloading or departure.	ge N/A
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[Response to statements should be: YES, NO, or NA (Not Applicable).]

E.	secu	ecurity					
	1.	Plants handling, processing, or storing oil are fenced.	YES				
	2.	Entrance gates are locked and/or guarded when the plant is unattended or not in production	YES				
	3.	Any valves which permit direct outward flow of a tank's contents are locked closed when in non-operating or standby status.	NO				
•	4.	Starter controls on all oil pumps in non-operating or standby status a (a) locked in the off position; (b) located at site accessible only to authorized personnel.	re: NO NO				
	5.	Discussion of items 1 through 4 as appropriate:					
		(3) Applicable only to the three above ground diesel fuel storage to	inks.				
í	6.	Discussion of the lighting around the facility: The facility is suffi	ciently				
		lighted to meet safety and security needs.					
			WWO				
			•				
Name	of	facility Columbia Falls Reduction Plant					
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